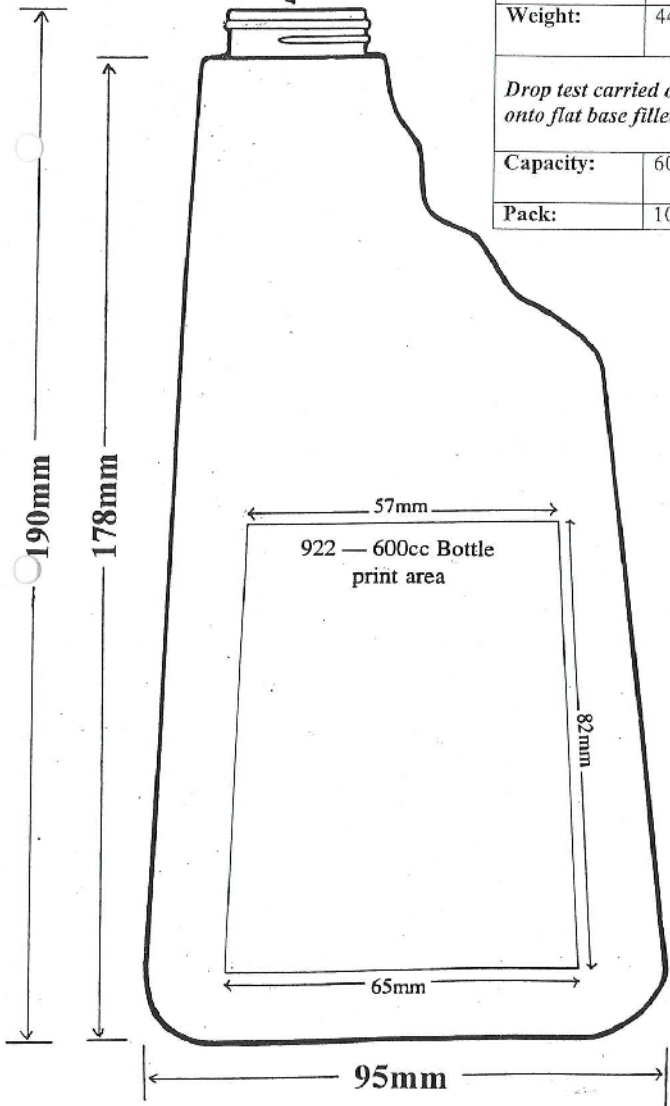


**CONTICO SPRAYERS**  
 Contico Manufacturing Limited  
**Instruction Specification Sheet**

Suit Standard  
 28mm/400 closure

<b>Material:</b>	High Density Polyethylene. Blow Mould Grade - 2003SN5B
<b>Weight:</b>	44gms
<i>Drop test carried out from height of 1 metre, onto flat base filled with water:-</i>	
<b>Capacity:</b>	600ml
<b>Pack:</b>	100 per carton



# CONTICO SPRAYERS

Contico Manufacturing Limited

## Instruction Specification Sheet

<b>Product:</b> Spray Bottle	<b>Ref.:</b> 11SO57	<b>Issue:</b> 01
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<b>Product Code:</b> 922B
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<b>Material:</b> H.D.P.E.
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<b>Date:</b> 15 December '98
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Operation Description	Equipment Method	Frequency
<i>Trimmed Weight</i> 44 grams +/- 1 gram	Digital Scales	Twice/shift
<i>Thickness</i> Neck            1.01 mm +/- .25mm Middle           1.01 mm +/- .25mm Base              1.01 mm +/- .25mm	Vernier Calliper	Twice/Shift
<i>Drop Test</i> Fill bottle to top line with water at 68-72°F. Drop bottle from 4ft onto concrete surface so as to contact flat on bottom.  <i>Acceptance Criteria</i> Bottle must remain watertight.	QAA	Twice/Shift
<i>Visual Checks</i> No warp, sink or water marks that would affect post decorating  No flash on neck, sealing surface or parting line.  Bottle bottom must be flat – no rocking.  Neck opening should be clear of plastic and must accept .850" plug  Bottle must be clean of any contamination inside and outside  Neck finish to accept 28mm cap and 922H sprayer head must be watertight with no leaks when using 28mm cap.  Pass sample of bottles for print test daily  Ensure part number and quantity are visible on carton.	Visual Operator  Visual Operator  Visual Operator  Visual Operator  Visual Operator  Visual Operator  Visual QAA  Visual Operator	100%  100%  100%  100%  100%  100%  Once/Shift  100%